

DEPARTMENT OF PERMITTING, ENVIRONMENT, AND REGULATORY AFFAIRS (PERA)

BOARD AND CODE ADMINISTRATION DIVISION

# **NOTICE OF ACCEPTANCE (NOA)**

PRODUCT CONTROL SECTION 11805 SW 26<sup>th</sup> Street, Room 208 Miami, Florida 33175–2474 T (786) 315–2590 F (786) 315–2599

MIAMI-DADE COUNTY, FLORIDA

www.miamidade.gov/pera/

PGT Industries, Inc. 1070 Technology Drive North Venice, FL 34275

#### SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County PERA -Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/ or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. PERA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code. This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "CA's-2740/ 2840 Vinyl" White PVC Casement Window - L.M.I.

APPROVAL DOCUMENT: Drawing No. 08–00886 titled "Series CA 2740 PVC Casement Window Impact & CA 2840 PVC Casement Window Impact", sheets 1 through 5 of 5, prepared by manufacturer, dated 10/21/09 with the latest revision "C" dated 10/26/11, prepared by PGT Industries, Inc., signed and sealed by Anthony Lynn Miller, P. E., bearing the Miami–Dade County Product Control Revision stamp with the Notice of Acceptance number and Expiration date by the Miami–Dade County Product Control Section.

# MISSILE IMPACT RATING: Large and Small Missile Impact Resistant.

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/ series and following statement: "Miami-Dade County Product Control Approved" unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA No. 09-1103.08 and consists of this page 1, evidence pages E-1 and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by Jaime D. Gascon, P. E.





NOA No. 11–1114.22 Expiration Date: August 11, 2015 Approval Date: February 16, 2012 Page 1

#### **PGT** Industries, Inc.

## NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

#### A. DRAWINGS

- 1. Manufacturer's die drawings and sections. (Submitted under NOA's No. 09–1103.08)
- 2. Drawing No. 08–00886 titled "Series CA 2740 PVC Casement Window Impact & CA 2840 PVC Casement Window Impact", sheets 1 through 5 of 5, prepared by manufacturer, dated 10/21/09 with the latest revision "C" dated 10/26/11, prepared by PGT Industries, Inc., signed and sealed by Anthony Lynn Miller, P. E.

#### B. TESTS

- 1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202–94
  - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Large Missile Impact Test per FBC, TAS 201-94
  - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
  - 6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94

Along with marked-up drawings and installation diagram of a PVC awning window, prepared by NCTL 210-3634-1 and NCTL 210-3634-2, dated 12/28/07 and 05/30/08, all signed and sealed by Gerard J. Ferrara, P. E.

(Submitted under NOA No. 09-1103,08)

## C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with FBC-2007, prepared by PGT Industries, Inc., dated 07/15/210, signed and sealed by Luis R. Lomas, P. E.

(Submitted under previous NOA No. 09-1103.08)

2. Complies with ASTM E1300-02/04

## D. OUALITY ASSURANCE

1. Miami-Dade Department of Permitting, Environment, and Regulatory Affairs (PERA)

#### E. MATERIAL CERTIFICATIONS

- 1. Notice of Acceptance No. 11-0624.01 issued to E.I. DuPont DeNemours & Co., Inc. for their "DuPont Butacite® PVB Interlayer" dated 09/08/11, expiring on 12/11/16.
- 2. Notice of Acceptance No. 11-0624.02 issued to E.I. DuPont DeNemours & Co., Inc. for their "DuPont SentryGlas® Interlayer" dated 08/25/11, expiring on 01/14/17.

Jaime D. Gascon, P. E.

**Product Control Section Supervisor** 

NOA No. 11-1114.22

Expiration Date: August 11, 2015 Approval Date: February 16, 2012

## PGT Industries, Inc.

## NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

## E. MATERIAL CERTIFICATIONS (CONTINUED)

3. Notice of Acceptance No. 11–0830.09 issued to Mikron Industries, Inc., for their "White Rigid PVC Exterior Extrusions for Windows and Doors" dated 10/6/11, expiring on 12/26/16.

#### F. STATEMENTS

- 1. Statement letter of conformance and compliance with the FBC-2007 (with the 2009 supplement) and FBC-2010, dated 10/29/11, signed and sealed by Anthony Lynn Miller, P. E.
- 2. Statement letter of no financial interest and independence, dated 10/29/11, signed and sealed by Anthony Lynn Miller, P. E.
- 3. Letter of Adoption of as his Own, the Work of another Engineer per Section 61G15-27.001 of the F.B.P.E., dated 10/07/11 signed and sealed by Anthony Lynn Miller, P. E.
- 4. Statement letter of no financial interest, independence, conformance and compliance with the FBC-2007, dated 10/21/09, signed and sealed by Luis R. Lomas, P. E. (Submitted under previous NOA No. 09-1103.08)
- 5. Laboratory addendum letter for Test Reports No.'s NCTL 210-3634-1 and NCTL 210-3634-2, issued by National Certified Testing Laboratories, Inc., dated 04/06/10, both signed and sealed by Gerard J. Ferrara, P. E. (Submitted under previous NOA No. 09-1104.02)
- 6. Laboratory compliance letter for Test Reports No.'s NCTL 210-3634-1 and NCTL 210-3634-2, issued by National Certified Testing Laboratories, Inc., dated 12/04/07 and 05/28/08, both signed and sealed by Gerard J. Ferrara, P. E. (Submitted under previous NOA No. 09-1103.08)

#### G. OTHERS

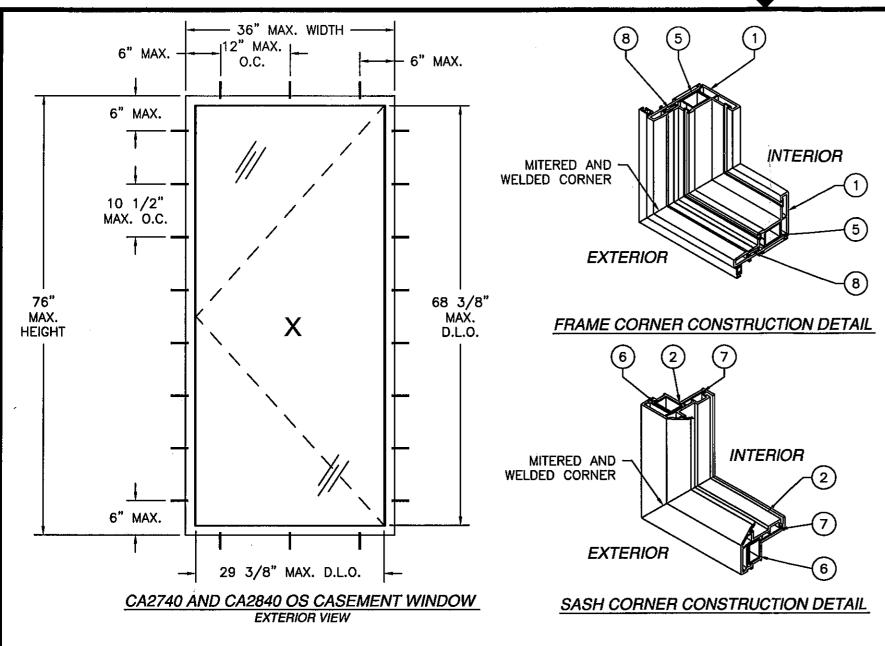
1. Notice of Acceptance No. **09–1103.08**, issued to PGT Industries, Inc. for their Series "CA–2740/ 2840" White PVC Casement Window – L.M.I.", approved on 08/11/10 and expiring on 08/11/15.

Jaime D. Gascon, P. E.

Product Control Section Supervisor

NOA No. 11-1114.22 Expiration Date: August 11, 2015

Approval Date: February 16, 2012



## CA2740 WITH GLAZING TYPE A

DESIGN PRESSURE RATING	IMPACT RATING
+ 65.0 PSF	LARGE AND SMALL
- 80.0 PSF	MISSILE IMPACT

CA2740	WITH	GLAZING	TYPE B
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DESIGN PRESSURE RATING	IMPACT RATING
+ 65.0 PSF - 70.0 PSF	LARGE AND SMALL MISSILE IMPACT

## CA2840 WITH GLAZING TYPES C & D

DESIGN PRESSURE RATING	IMPACT RATING
+ 80.0 PSF	LARGE AND SMALL
- 120.0 PSF	MISSILE IMPACT

GLAZING DETAILS AND COMPONENTS

	J	
	TABLE OF CONTENTS	PRODUCT REVISED as complying with the Florida
HEET NO.	DECORIDATION	Building Code 1 - 1 1 1 77
1	ELEVATION, ANCHORING AND NOTES	Acceptance No Expiration Date 08 111 2015
2	BILL OF MATERIALS AND CROSS SECTIONS	Mianti Dade Product Control
3 – 4	INSTALLATION DETAILS	
•		4

REVISIONS				
REV	DESCRIPTION	DATE	APPROVED	
Α	PER DADE LETTER DATED 1-28-10	02/11/10	R.L.	
В	ADDED "WHITE"TO ALL PVC	07/08/10	R.L.	
С	2010 FBC UPDATE	10/26/11	J.J.	

#### NOTES:

- THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
- 2) WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
- 3) UNITS MUST BE GLAZED PER ASTM E1300 SEE SHEET 5 FOR APPROVED GLASS TYPES.
- 4) APPROVED IMPACT PROTECTIVE SYSTEM IS NOT REQUIRED FOR THIS PRODUCT IN WIND-BORNE DEBRIS REGIONS.
- 5) SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
- 6) FOR INSTALLATION INTO WOOD FRAMING OR 2X BUCK USE #10 WOOD SCREW WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/8" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
- 7) FOR INSTALLATION INTO CONCRETE/MASONRY USE 3/16" ITW TAPCON WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE AND 2 5/8" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
- 8) FOR ANCHORING INTO METAL FRAMING USE #10 TEK SELF TAPPING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A MINIMUM EMBEDMENT OF THREE THREADS PAST THE FRAME THICKNESS. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
- 9) ALL FASTENERS TO BE CORROSION RESISTANT.
- 10) INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
  - A. WOOD MINIMUM SPECIFIC GRAVITY OF G=0.42
  - B. CONCRETE MINIMUM COMPRESSIVE STRENGTH OF 3,200 PSI.
  - C. MASONRY STRENGTH CONFORMANCE TO ASTM C-90, GRADE N, TYPE 1 (OR GREATER).
  - D. METAL FRAMING 16GA (.060") MINIMUM THICKNESS
- 11) ALLOWABLE STRESS INCREASE OF 1/3 WAS NOT USED IN THE DESIGN OF THE PRODUCT SHOWN HEREIN. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
- 12) FRAME AND SASH MATERIAL: EXTRUDED WHITE RIGID PVC .106" THICK.
- 13) UNITS MAY BE RIGHT HAND OR LEFT HAND.
- 14) CA2740 UNITS ARE GLAZED WITH BUTACITE PVB INTERLAYER, GLAZING TYPES A AND B.

CA2840 UNITS ARE GLAZED WITH SENTRY GLASPLUS INTERLAYER, GLAZING TYPES C AND D.

ALL OTHER COMPONENTS IN CA2740 AND CA2840 ARE SAME.

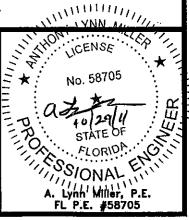
# PGT INDUSTRIES 1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275

CA2740 OS WHITE PVC CASEMENT WINDOW IMPACT CA2840 OS WHITE PVC CASEMENT WINDOW IMPACT ELEVATION, ANCHORING AND NOTES

 DRAWN:
 DWG NO.
 REV

 TJH
 08-00886
 C

 SCALE NTS
 DATE 10/27/09
 SHEET 1 OF 5



		PARTS LIST		····
NO.	PART NUMBER	DESCRIPTION	MANUFACTURER	MATERIAL
1	8290	FRAME HEAD, JAMB & SILL	LB PLASTICS INC.	WHITE RIGID PVC
2	8292-1	SASH TOP, BOTTOM & VERTICAL	LB PLASTICS INC.	WHITE RIGID PVC
3	8294	7/16" GLAZING BEAD	LB PLASTICS INC.	WHITE RIGID PVC
4	8213	I.G. GLAZING BEAD	LB PLASTICS INC.	WHITE RIGID PVC
5	ST1007B	FRAME REINFORCEMENT HOT DIPPED	HYGRADE	A653 GALV. STEEL
6	ST1007B	SASH REINFORCEMENT HOT DIPPED	HYGRADE	A653 GALV STEEL
7	0C-4952	SASH STIFFENER	EASTERN METALS	ALUMINUM 6063-T5
ω	OC-4932	FRAME STIFFENER	EASTERN METALS	ALUMINUM 6063-T5
9	LBP-1375	BULB SEAL, SASH	REED RUBBER	65A TPV
10	LBP-1376	FRAME GASKET	REED RUBBER	65A TPV
11	OP06750200	X DRIVE DUAL ARM OPERATOR ASSY	ROTO HARDWARE	STAINLESS STEEL
12	DIHW8X3/4-410	#8 FH TEK SCREW	GLF TECHNICAL	STAINLESS STEEL
13	SIKAFLEX 552	GLAZING COMPOUND	SIKA	POLYURETHANE
14	NHC50038SS	SNUBBER	IPS	318 STAINLESS STL.
15	NHC50037SS	KEEPER	IPS	318 STAINLESS STL.
16	2NB-8K-038	RIGID FILLER DUROMETER 85	FRANK LOWE	NEOPRENE
17	8343	FIN ADAPTER	LB PLASTICS INC.	WHITE RIGID PVC
18	•	IMPACT GLAZING SEE SHEET 5		

		REVISIONS		
	REV	DESCRIPTION	DATE	APPROVED
	Α	PER DADE LETTER DATED 1-28-10	02/11/10	R.L.
n ·	В	ADDED "WHITE"TO ALL PVC	07/08/10	R.L.
F <sub>2</sub> (16)	С	NO CHANGE THIS SHEET	10/26/11	J.J.
5				

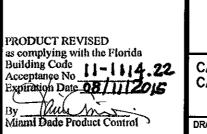
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6

# **CONSTRUCTION NOTES:**

- 1) FRAME HEAD, JAMBS AND SILL ARE EXTRUDED RIGID WHITE PVC LINEALS AND UTILIZE A GALVANIZED A653 STEEL TUBE REINFORCING CHANNEL. ALL CORNERS ARE MITERED AND WELDED.
- ACTIVE SASHES VERTICAL AND HORIZONTAL MEMBERS ARE EXTRUDED RIGID WHITE PVC LINEALS AND UTILIZE A GALVANIZED A653 STEEL REINFORCING TUBE. ALL CORNERS ARE MITERED AND WELDED.
- ITEM #17, FIN ADAPTER, IS A NON-STRUCTURAL ADD-ON PART. MASONRY FLANGE IS EXTRUDED INTO FRAME. WHEN UNIT IS NOT INSTALLED INTO A MASONRY APPLICATION FLANGE MAY BE SCORED AND REMOVED BEFORE INSTALLATION. SEE INSTALLATION DETAILS SHEETS 3-4.
- WHITE PVC EXTRUSIONS TO BE LABELED WITH AAMA EXTRUDED CODE, EXTRUDER NAME, CITY, STATE AND MDCA.



MASONRY -

FLANGE

INTERIOR

VERTICAL CROSS SECTION

**EXTERIOR** 

(9)

MASONRY FLANGE

## PGT INDUSTRIES 1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275

(18)

**INTERIOR** 

**EXTERIOR** 

(10)

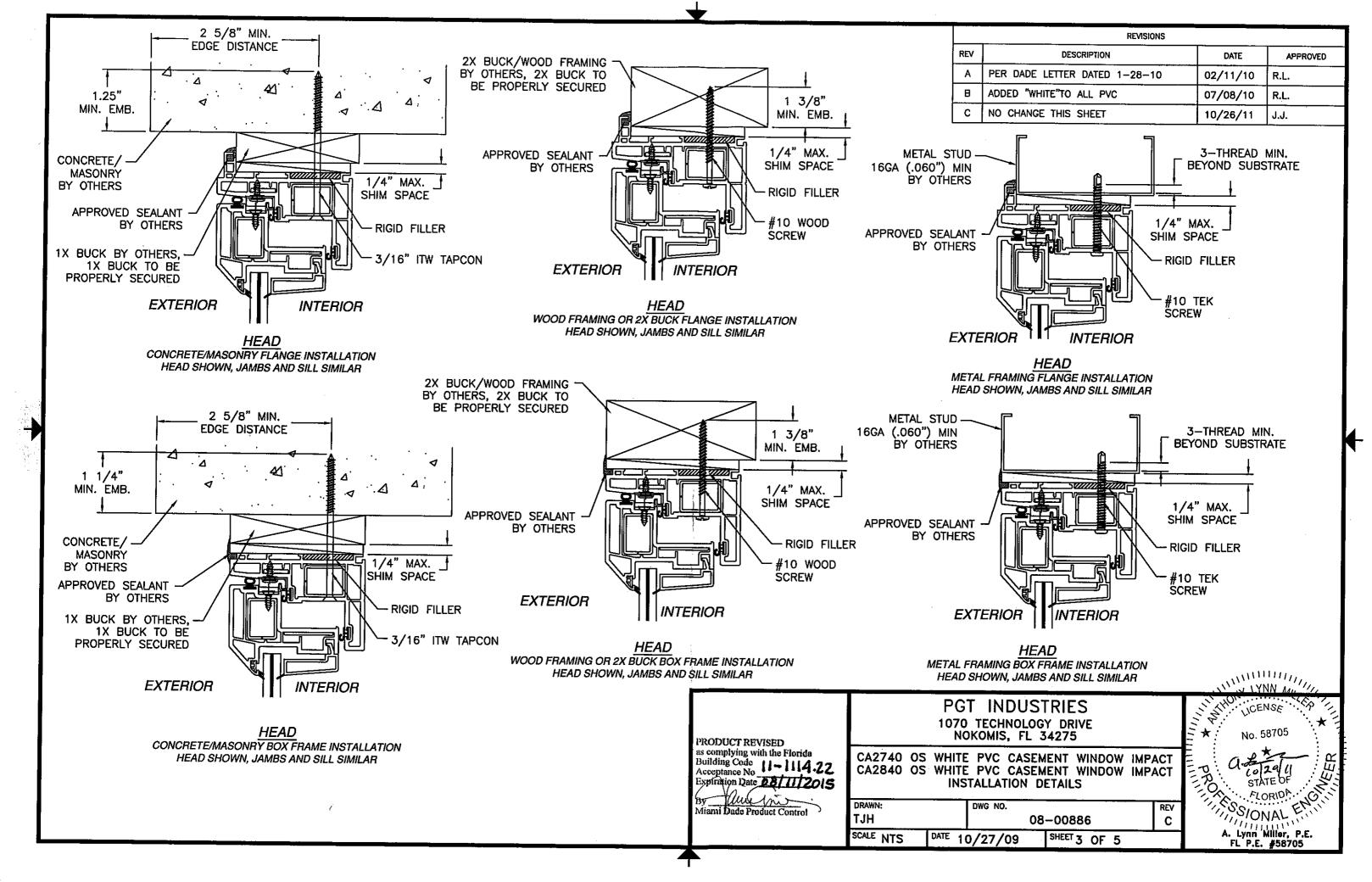
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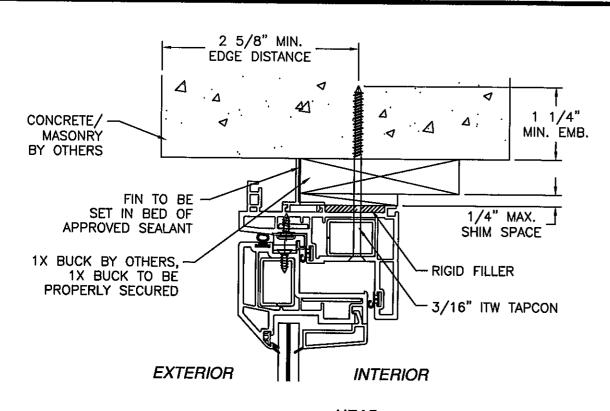
CA2740 OS WHITE PVC CASEMENT WINDOW IMPACT CA2840 OS WHITE PVC CASEMENT WINDOW IMPACT BILL OF MATERIALS AND CROSS SECTIONS

DRAWN:	DWG NO.		REV
TJH	0	8-00886	С
SCALE NTS DATE 1	0/27/09	SHEET 2 OF	5

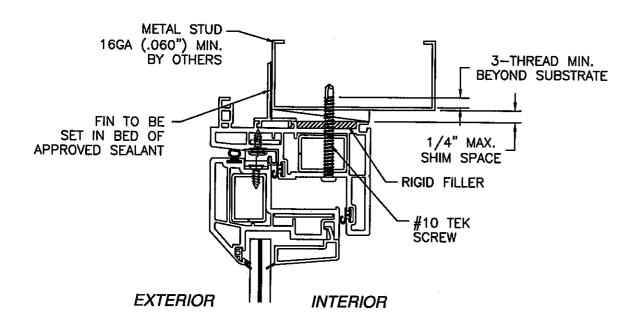
HORIZONTAL CROSS SECTION WIND WAR UCENSE REV SIONAL A. Lynin Miller, P.E. FL P.E. #58705

(9)



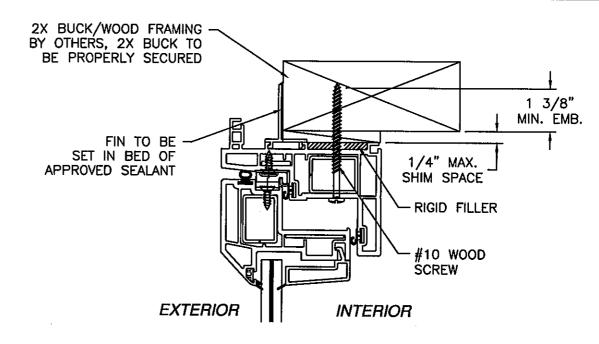


HEAD CONCRETE/MASONRY FIN INSTALLATION HEAD SHOWN, JAMBS AND SILL SIMILAR



<u>HEAD</u> METAL FRAMING FIN INSTALLATION HEAD SHOWN, JAMBS AND SILL SIMILAR

REVISIONS REV DESCRIPTION DATE APPROVED Α PER DADE LETTER DATED 1-28-10 02/11/10 R.L. В ADDED "WHITE"TO ALL PVC 07/08/10 R.L. NO CHANGE THIS SHEET 10/26/11 J.J.



HEAD WOOD FRAMING OR 2X BUCK FIN INSTALLATION HEAD SHOWN, JAMBS AND SILL SIMILAR

